



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. <b>D3070</b>	REV. A SHEET 1 OF 2
DATE <b>02.09.11</b>		TITLE <b>STEP ASSEMBLY, HI LONG</b> SCALE NTS	
A	02.09.11	NEW ISSUE	
A1	02.11.13 <i>CP</i>	110.71 WAS 110.56	

RELEASED  
02.09.20 *#*

Part No.	Description	QTY -041	QTY -042
D3070-041	Step Assembly, High Long (LH)	X	
D3070-042	Step Assembly, High Long (RH)		X
D2622-120	STEP EXTRUSION	1	1
D3063-1	SUPPORT	1	1
D3065-041	LEG ASSEMBLY	1	1
D3066-1	SPACER	2	2
D3067-1	END PLATE	2	2
MS20600AD4W4	RIVET	16	16

**GENERAL NOTES:**

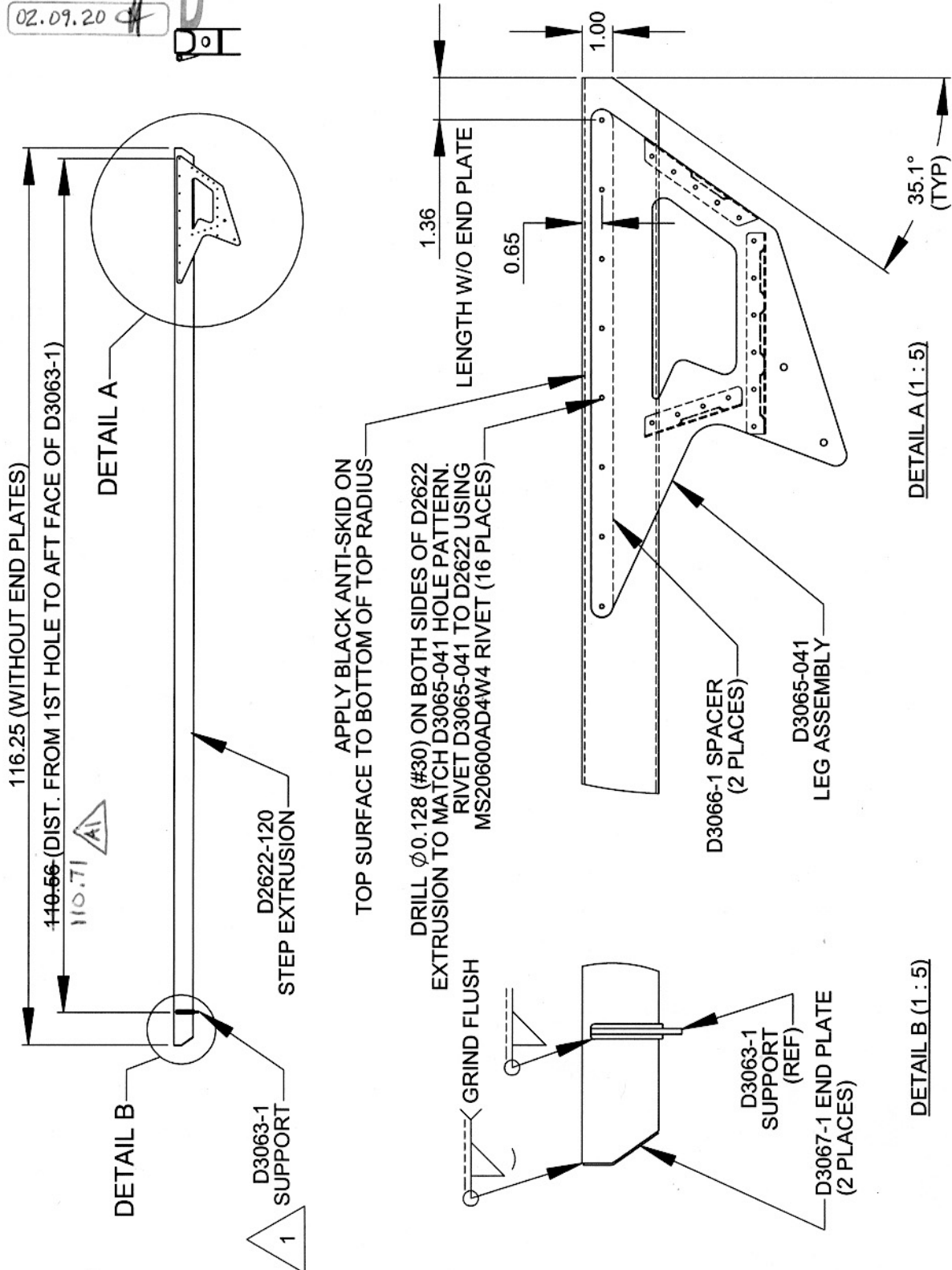
- 1) -041 SHOWN, FOR -042 INSTALL D3063-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1  
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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**DART**

DESIGN CP	DRAWN BY CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. <b>D3070</b>	REV. A SHEET 2 OF 2
DATE <b>02.09.11</b>	TITLE <b>STEP ASSEMBLY, HI LONG</b>		SCALE 1:20
A	02.09.11	NEW ISSUE	

**RELEASED**  
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